



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5577-1
Job Sheet 185594



Part No: D5577-1

Job Qty: 2 ea

Part Name: U-Channel, Cable Cutter



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/31/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: Dwg. D5577 Rev.A IPP Rev.A New issue 18/03/07 verified by:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		11/16/18	0.00	0.00	Start Up Machining-1		
110	Mill Conv CNC	2 pcs		11/16/18	0.00	2.00	Mill Conv 2 AAS1-3		
120	QC	2 pcs		11/16/18	0.00	0.00	QC2 Machining-1		
130	QC	2 pcs		11/16/18	0.00	0.00	QC8 Machining-1		
135	Outsource	2 pcs		11/16/18			ATG001-VC	8	
140	Packaging	2 pcs		11/16/18	0.00	0.00	Packaging2		
150	QC	2 pcs		11/16/18	0.00	0.00	QC6		
180	Packaging	2 pcs		11/16/18	0.00	0.00	Packaging3-1		
190	QC21-SA	2 Ea		11/16/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per DWG REV: _____ 2- deburr and break all sharp edges

Descriptions: 120 - QC2- Inspect parts off machine FAI/FAIB

130 - QC8- Inspect parts - second check

135 - Issue P/O to ATG : 20042013 1- Anodize Black per MIL-A-8625, Type II, Class 2 as per Dwg. D5577 2- Prime Grey as per Dwg. Certification of Conformity is required.

140 - Certification of Conformity is required.

180 - Identify as per dwg & Stock Location: _____

190 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M7075T6S1.000X2.500	7075-T6S Sheet 1" Thick Plate X 2.5" Wide	3.0840 ft (1.542 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M7075T6S1.000X2.500	3	13	0

Part Specifications

Specifications could not be found.

Plex 10/31/18 7:35 AM Dart.lajeunesse.marie

ASAP

DAS
44
9-09
18-12-14

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No.: _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____		Step #: _____		QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation				Disposition			
				Completed By			
				Lead hand / Supervisor			
				Approval Verification			
				/ QA Coordinator Approval			
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐		☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due		☐ Pressure ☐ Bending ☐ Centre l ☐ Cracks ☐ Crimp/l ☐ Cuffs ☐ Crushin ☐ Heat Tr ☐ Wave/ ☐ Marks/ ☐ OTHER : _____		Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S136303 Part: D5577 - 1 Job No: 185594 Serial No/Batch: S136303 Revision: A Inspector: Exp Date: Instructions: Various STC's	



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PURCHASE ORDER **PO042013**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042013
PO Date: 12/11/18
Due Date: 12/21/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula

Via: Ground
Pynt Terms: Net 30

Freight Terms:
Special Comments: ** need back by Dec. 18 ** :

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	184991	RBWSI-HT-12AS-M-1	Top -Issue P/O to GROUPE ALTECH; PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-	12/21/18	10 pcs	0 pcs	10 pcs	\$5.69/pcs	\$56.90
2	184978	RBW6305G00931-3G-1	Support -Issue P/O to ATG; PO -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	12/21/18	6 pcs	0 pcs	6 pcs	\$5.69/pcs	\$34.14



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PURCHASE ORDER **PO042013**

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	184524	D5573-1	Base Bracket, Upper, Cable Cutter, LH : Various STC's Issue P/O to ATG: ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 2 CLASS 2 PRIME AS PER IAW MIL-PRF-23377 1-2 MIL MAX AS PER DWG NOTE 2 C OF C IS REQUIRED	Firmed	-	12/21/18	4 pcs	0 pcs	4 pcs	\$10.33/pcs	\$41.32
4	184525	D5573-2	Base Bracket, Upper, Cable Cutter, RH : Various STC's Issue P/O to ATG: ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 2 CLASS 2 PRIME AS PER IAW MIL-PRF-23377 1-2 MIL MAX AS PER DWG NOTE 2 C OF C IS REQUIRED	Firmed	-	12/21/18	4 pcs	0 pcs	4 pcs	\$10.33/pcs	\$41.32
5	185594	D5577-1	U-Channel, Cable Cutter : Various STC's Issue P/O to ATG : 1- Anodize Black per MIL-A-8625, Type II, Class 2 as per Dwg. D5577 2- Prime Grey as per Dwg. Certification of Conformity is required.	Firmed	-	12/21/18	8 pcs	0 pcs	8 pcs	\$12.23/pcs	\$97.84



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PURCHASE ORDER **PO042013**

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
6	186660	RB H4749-1	Drain Hose Body -Issue P/O to Groupe Altech: PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	-	12/21/18	10 pcs	0 pcs	10 pcs	\$5.69/pcs	\$56.90
7	187606	D2348	Wearplate (Key Way) : Various STC's Issue P/O: _____ Black Anodize per Dwg D2348 Rev. C	Firmed	-	12/21/18	46 pcs	0 pcs	46 pcs	\$2.48/pcs	\$114.08
8	187428	D3299-5	Fitting : Various STC's (Outsource process- Anodize per QSI017 4.1.10.1), Issue P/O: Anodize as per Dwg D3299 Possible Supplier: TNM Paint Material release note is required	Firmed	-	12/21/18	10 pcs	0 pcs	10 pcs	\$5.69/pcs	\$56.90
Grand Total:										\$499.40	

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 12/17/18 8:04 AM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916873

Date: 19-Dec-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.			
4 ea	Part: D5573-1 Base Bracket, Upper Cable LH Hard Black Anodize per MIL-A-8625F, Type II, Class 2, . Prime IAW Mil-P-23377 J Type I Class N; 1-2 mil max as per QSI 005 Job: 24340	Rev: A PO: PO042013 Line: 3	
4 ea	Part: D5573-2 Base Bracket, Upper Cutter RH Hard Black Anodize per MIL-A-8625F, Type II, Class 2, . Prime IAW Mil-P-23377 J Type I Class N; 1-2 mil max as per QSI 005 Job: 24341	Rev: A PO: PO042013 Line: 4	
8 ea	Part: D5577-1 U-Channel, Cable Cutter Hard Black Anodize per MIL-A-8625F, Type II, Class 2, . Prime IAW Mil-P-23377 J Type I Class N; 1-2 mil max as per QSI 005 Job: 24342	Rev: A PO: PO042013 Line: 5	DAS 38 9-89
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>DEC 19 2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.			

